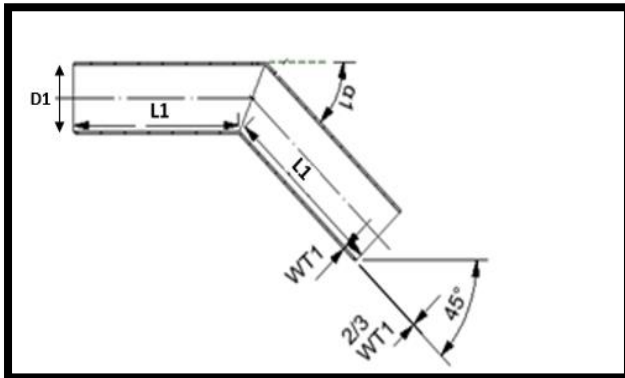


Assembly bends, shrinkable, L=500mm

Belmaflex assembly bends, shrinkable are made of PE 100 and find their application on the existing pipe lines. On customer request, products may be supplied with loose mastic bands and shrinkable collars. Assembly bends can be supplied in two wall thickness versions; standard or extra thickness which is an advantage in case of welding.

Assembly Bends 45°, product drawing



Assembly Bends 45°, L1 = 500 mm, measurement parameters

| Item no - standard wall thickness | Item no - extra wall thickness | D1* | Standard version | extra wall thickness version | No of segments | L1 |
|-----------------------------------|--------------------------------|-----|------------------|------------------------------|----------------|-----|
| | | | wall thickn. mm | wall thickn. mm | | mm |
| 7707550004512 | | 75 | 3 | | 0 | 500 |
| 7709050004512 | 7709050004515 | 90 | 3 | 4 | 0 | 500 |
| 7711050004512 | 7711050004515 | 110 | 3 | 4 | 0 | 500 |
| 7712550004512 | 7712550004515 | 125 | 3 | 4,1 | 0 | 500 |
| 7714050004512 | 7714050004515 | 140 | 3 | 4,5 | 0 | 500 |
| 7716050004512 | 7716050004515 | 160 | 3 | 5 | 0 | 500 |
| 7718050004512 | 7718050004515 | 180 | 3 | 5 | 0 | 500 |
| 7720050004512 | 7720050004515 | 200 | 3,2 | 5 | 0 | 500 |
| 7722550004512 | 7722550004515 | 225 | 3,5 | 5,5 | 0 | 500 |
| 7725050004512 | 7725050004515 | 250 | 3,9 | 6,1 | 0 | 500 |
| 7728050004512 | 7728050004515 | 280 | 4,4 | 6,9 | 0 | 500 |
| 7731550004512 | 7731550004515 | 315 | 4,9 | 7,7 | 0 | 500 |

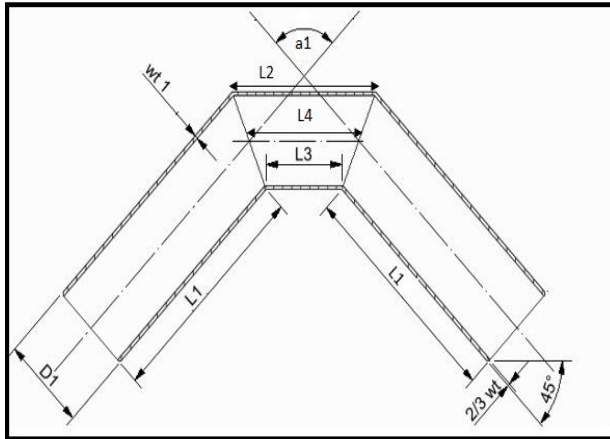
*D1 - outer PE casing diameter on which assembly bend will be shrinked

Assembly bends in different diameters, with different angles, lengths and number of segments can be supplied on special request of the customer

In case of a special request for a not standard assembly bends in angles $\leq 45^\circ$ please send us the product drawing or fill up the information in the table in the CUSTOMER NOT STANDARD PRODUCT REQUEST FORM on page no 3

Assembly bends, shrinkable, L=500mm

Assembly Bends 90°, product drawing



Assembly Bends 90°, L1 = 500 mm, measurement parameters

| Item no - standard wall thickness | Item no - extra wall thickness | D1* | Standard version | extra wall thickness version | No of segm. | L1 | L2 | L3 | L4 |
|-----------------------------------|--------------------------------|-----|------------------|------------------------------|-------------|-----|-----|-----|----|
| | | | wall thicken. mm | wall thicken. mm | | mm | mm | mm | mm |
| 7707550009012 | | 75 | 3 | | 0 | 500 | 152 | 90 | - |
| 7709050009012 | 7709050009015 | 90 | 3 | 4 | 1 | 500 | 164 | 90 | - |
| 7711050009012 | 7711050009015 | 110 | 3 | 4 | 1 | 500 | 180 | 90 | - |
| 7712550009012 | 7712550009015 | 125 | 3 | 4,1 | 1 | 500 | 192 | 90 | - |
| 7714050009012 | 7714050009015 | 140 | 3 | 4,5 | 1 | 500 | 206 | 90 | - |
| 7716050009012 | 7716050009015 | 160 | 3 | 5 | 1 | 500 | 222 | 90 | - |
| 7718050009012 | 7718050009015 | 180 | 3 | 5 | 1 | 500 | 240 | 90 | - |
| 7720050009012 | 7720050009015 | 200 | 3,2 | 5 | 1 | 500 | 255 | 90 | - |
| 7722550009012 | 7722550009015 | 225 | 3,5 | 5,5 | 1 | 500 | 276 | 90 | - |
| 7725050009012 | 7725050009015 | 250 | 3,9 | 6,1 | 1 | 500 | 297 | 90 | - |
| 7728050009012 | 7728050009015 | 280 | 4,4 | 6,9 | 1 | 500 | 332 | 100 | - |
| 7731550009012 | 7731550009015 | 315 | 4,9 | 7,7 | 1 | 500 | 370 | 110 | - |

*D1 - outer PE casing diameter on which assembly bend will be shrinked

Assembly bends in different diameters, with different angles, lengths and number of segments can be supplied on special request of the customer

In case of a special request for a not standard assembly bends in angles >45° please send us the product drawing or fill up the information in the table in the CUSTOMER NOT STANDARD PRODUCT REQUEST FORM on page no 4